

## VINEYARD

*Category:* white, dry

*Grape variety:* sauvignon blanc 100%  
(more French than Italian clones)

*Source vineyard:* Vieris

*Geographical area:* Friuli Isonzo Rive Alte

*Place:* Mariano del Friuli (GO)

*Average planting age:* 25 years

*Vine density:* 6,000 - 6,500 vines/ha  
(2,428 - 2,630 vines/ac)

*Yield per hectare and per vine:* 4,400 kg/ha  
(3,925 lbs/ac) and 0.7 kg/vine

*Layout:* 2.40 x 0.70 m – 1.90 x 0.80 m  
1.60 x 1 m

*Area:* 9.42 ha (23.28 ac) in production

*Elevation:* 31 m (101 ft)

*Exposure:* East-West and North-South

*Training method:* simple guyot and spur pruning

*Soils profile:* rather shallow, with generous  
gravel-pebbly texture, sand-silt of a reddish  
hue due to presence of ferrous and aluminum  
oxides, well drained, little water-retention  
capacity

*Harvest period:* 15<sup>th</sup>, and 16<sup>th</sup> September 2023

## VINIFICATION

*De-stemming and crushing*

*Pre-fermentation cold maceration:* 8 °C (46 °F)

*Pre-fermentation cold settling*

*Fermentation:* 16 ÷ 19°C (61-66 °F)

*Yeast:* selected strains

*Length of fermentation:* 15 -17 days

*Malolactic fermentation:* not made

*Maturation:* 9 months on the lees

*Clarification:* non-agent natural in steel

*Bottling:* 9<sup>th</sup>, and 10<sup>th</sup> July 2024

*Bottle-ageing:* 9 months

## TECHNICAL DATA

*Alcohol:* 13.92 %

*Total acidity:* 5.75 g/l

*pH:* 3.26

*Estimated peak of maturation:* 7 years

*Estimated cellar life:* 18 years

