

VINEYARD

Category: red, dry Grape variety: merlot 100 % Source vineyard: Maurus Geographical area: Friuli Isonzo Rive Alte Place: Mariano del Friuli (GO) Average planting age: 18 years Vine density: 6,000 vines/ha (2,428 vines/acre) Yield per bectar and per vine: 2,400 kg/ha (2,141 lbs/ac) and 0.40 kg/plant Layout: 2.40 x 0.70 m - 1.90 x 0.80 m Area: 1.20 ha(2.96 ac) in production *Elevation:* 31 - 32 m (101 - 105 ft) Exposure: North - South and East - West Training method: spur pruning Soils profile: Medium deep, with generous gravel-pebbly texture, ranges from sand-silt to clay-silt, reddish hue due to presence of ferrous and aluminum oxides, well drained little water-retention capacity Harvest period: 6th October 2015

VINIFICATION

De-stemming and crushing Skin contact: 22 days, planging and delestage applyed stainless still fermentation vats Pre-fermentation cold settling Fermentation: $18 \div 30^{\circ}$ C (64 - 86 °F) Yeast: selected strains Length of fermentation: 7 days Malolactic fermentation: 7 days Malolactic fermentation: complete Maturation: 18 months in barrels, followed by 8 months in steel until completion of natural clarification Clarification: non-agent natural in steel Bottling: 21th December 2017 Bottle-ageing: 15 months

TECHNICAL DATA Alcobol: 14.00 % Total acidity: 5.38 g/l pH: 3.60 Estimated peak of maturation: 12 years Estimated cellar life: 22 years

