

VINEYARD

Category: red, dry Grape variety: merlot 100 % Source vineyard: Maurus Geographical area: Friuli Isonzo Rive Alte Place: Mariano del Friuli (GO) Average planting age: 19 years Vine density: 6,000 vines/ha (2,428 vines/acre) Yield per bectar and per vine: 4,800 kg/ha (4.284 lbs/ac) and 0.8 kg/plantt Layout: 2.40 x 0.70 m - 1.90 x 0.80 m Area: 1.20 ha(2.96 ac) in production *Elevation:* 31 - 32 m (101 - 105 ft) Exposure: North - South and East - West Training method: spur pruning Soils profile: Medium deep, with generous gravel-pebbly texture, ranges from sand-silt to clay-silt, reddish hue due to presence of ferrous and aluminum oxides, well drained little water-retention capacity Harvest period: 29th September 2016

VINIFICATION

De-stemming and crushing Skin contact: 22 days, planging and delestage applyed stainless still fermentation vats Pre-fermentation cold settling Fermentation: $18 \div 30^{\circ}$ C (64 - 86 °F) Yeast: selected strains Length of fermentation: 10 days Malolactic fermentation: complete Maturation: 18 months in barrels, followed by 8 months in steel until completion of natural clarification Clarification: non-agent natural in steel Bottling: 27th June 2019 Bottle-ageing: 15 months

TECHNICAL DATA Alcobol: 14.4 % Total acidity: 5.84 g/l pH: 3.51 Estimated peak of maturation: 10 years Estimated cellar life: 20 years

